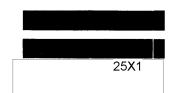
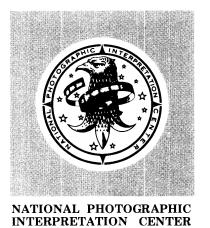
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Basic Imagery Interpretation Report

KAZAN AIRFRAME PLANT B-387 (S)

25X1

STRATEGIC WEAPONS INDUSTRIAL FACILITIES
USSR
JULY 1979

Top Secret

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| INSTALLATION OR ACT | VITY NAME Kazan Airframe P | lant B-387 | | COUNTRY | |
| | Kazan Northwest | Heliport | | UR | |
| UTM COORDINATES NA | GEOGRAPHIC COORDINATES 55-51-18N 049-02-20E 55-51-30N 049-02-15E | CATEGORY BE NO. | COMIREX NO | NIETB NO. | 25X1 |
| MAP REFERENCE | | | | | |

DMAAC. USATC, Series 200, Sheet 0165-1, scale 1:200,000

| LATEST IMAGERY USED | NEGATION DATE (If required) | |
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ABSTRACT

- 1. (TSR) This report discusses construction and production activity observed at Kazan the date of the earliest available 25X1 Airframe Plant B-387 in the USSR from The report also discusses significant construction activity 25X1 overhead imagery, until at Kazan Northwest Heliport, which is collocated with the plant and serves as its test and flyaway field. This report supersedes a previous NPIC report, 25X1
- 2. (S/WNINTEL) Kazan Airframe Plant B-387 consists of 97 buildings and has a total approximate floorspace of 145,179 square meters. It is one of the primary facilities for the production of the MIL-designed Mi-8 (HIP) transport helicopter and the only known facility where the Mi-14 (HAZE A), the naval variant of the HIP, is produced. Prior to and concurrent with the production of the HIP helicopter, the Mi-4 (HOUND) transport helicopter was produced at this plant.
- 3. (S) This report includes a detailed description of the Kazan Airframe Plant B-387 and the Kazan Northwest Heliport. It also includes a location map, seven annotated photographs, and three tables of mensural and/or chronological data.

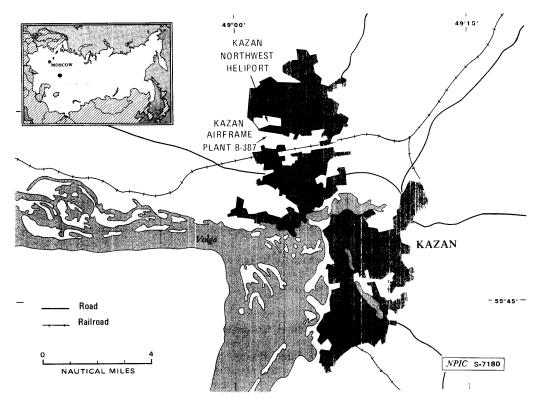


FIGURE 1. LOCATION OF KAZAN AIRFRAME PLANT B-387 AND KAZAN NORTHWEST HELIPORT, USSR

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INTRODUCTION

4. (S) Kazan Airframe Plant B-387 is in the northern suburbs of Kazan in the western central portion of the USSR, approximately 400 nautical miles east of Moscow (Figure 1). The area surrounding the plant is gently rolling with elevations ranging from 76 to 106 meters. The plant is bounded on the north by the Kazan Northwest Heliport and by urban growth on the east side, with room for expansion to the south and west. The plant is served by all-weather road and rail.

BASIC DESCRIPTION

5. (TSR) Kazan Airframe Plant B-387 consists of the main plant area and a separately secured MIL OKB (experimental design bureau) research and development area (Figure 2). The installation covers an area of 188.4 hectares and is 91.0 meters above sea level.

Main Plant Area

- 6. (TSR) Of the 97 buildings at the installation, 80 are a part of the main plant area. Four of these 80 buildings are production related, 17 are direct support, and 59 are general-purpose support. The four production-related buildings include one subassembly building (item 21, Table 1 and Figure 3), one assembly building (item 75), one final assembly building (item 82), and one assembly/checkout building (item 85). These buildings contain approximately 97,937 square meters of floorspace.
- 7. (TSR) The direct support buildings include eight shop buildings (items 13, 19, 25, 33, 60, 63, 68, and 86), three engineering/shop buildings (items 28, 51, and 58), two shop/support buildings (items 70 and 91), one shop/compressor building (item 73), one shipping container fabrication building (item 83), one probable weapons calibration building (item 93), and one administration/engineering building (item 96). The direct support buildings contain approximately 21,019 square meters of plant floorspace.
- 8. (TSR) The general-purpose support buildings include 26 storage buildings (items 1, 6, 7, 11, 12, 14, 18, 22—24, 27, 29, 52—57, 64, 65, 69, 77—80, and 87), 17 support buildings (items 4, 9, 10, 15—17, 30, 59, 61, 62, 67, 81, 84, 89, 90, 94, and 95), and seven storage/support buildings (items 3, 5, 20, 31, 50, 66, and 72). Other support buildings include two pumping stations (items 26 and 92), a probable pumping station (item 74), a pump control building (item 76), a compressor building (item 71), a vehicle storage building (item 88), a rotor test stand control building (item 8), a fire station (item 2), and a security building (item 97). These general-purpose support buildings account for approximately 18,867 square meters of floorspace.

Research and Development Area (MIL OKB)

- 9. (TSR) A separately-secured research and development area (Figure 2), which is a branch of the MIL OKB, is south of and directly associated with the main plant area. Several of the 17 buildings included in this area (primarily the engineering/shop building and the laboratory/engineering building) are buildings which are normally associated with any design bureau. The engineering/shop building (item 45, Table 1 and Figure 3) contains a high-bay hangar section large enough to accommodate a medium helicopter, and the laboratory/engineering building (item 40) contains several small wind tunnels, probably the blow-down-to-atmosphere variety, and at least four sets of pressure bottles. Also in this area are 11 storage buildings (items 34—36, 38, 39, 41—44, 47, and 48), three storage/support buildings (items 32, 46, and 49), and one pumping station (item 37). The 17 buildings in the research and development area contain approximately 7,356 square meters of floorspace.
- 10. (TSR) The total building floorspace for Kazan Airframe Plant B-387, including both the main plant area and the research and development area with an addition (item 61b) under construction as of is approximately 145,179 square meters.

Other Facilities

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| | |
| Test and Flyaway Field 12. (TSR) On the north side of the plant is the test and flyaway field, Kazan Northwest Heliport (Figures 2 and 3). The field includes a large concrete helipad in diameter, a short east/west concrete runway in length, and 23 hardstands. The field also contains a large parking apron, a compass rose, and a probable electronics calibration facility. Fourteen unnumbered small support buildings/sheds are interspersed throughout the parking area adjacent to the hardstands (Figure 3). Construction Chronology 13. (TSR) The earliest overhead imagery available for use in this report was acquired on At that time, an assembly/checkout building (item 85, Table 1 and Figure 3), a final assembly building (item 82), two shop buildings (items 60 and 86), and a laboratory/engineering building (item 40a) were observed complete. 14. (TSR) Between the rotor test stand cage (Figure 3), a subassembly building (item 21), an engineering/shop building (item 58), a support building (item 4, and two storage buildings (items 24 and 35) were completed. By 2 additional buildings had been constructed and a part of the final assembly building (item 82) had been destroyed by fire or explosion. A rotor test stand control building (item 8), nine storage buildings (items 18, 22, 23, 27, 34, 42, 47, 48, and 69), five support buildings (item 8), nine storage buildings (items 18, 22, 23, 27, 34, 42, 47, 48, and 69), five support buildings (item 45a and b) were | observed complete. Also constructed were a pump control building (item 76), a shipping container fabrication building (item 83), and three buildings adjacent to the shipping container fabrication building which were later razed in 1978 (Figure 3). 15. (TSR) By |

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Table 1 Construction Activity at Kazan Airframe Plant B - 387 February 1960 — March 1979

(Keyed to Figure 3) This table in its entirety is classified TOP SECRET RUFF

| Function | Dimensions Floorspace Observed (m*) (sq m) Complete | Remarks | Item | Function | Dimensions (m*) L W H | Floorspace Observed (sq m) Complete | Remarks |
|----------------------------|---|--|----------|----------------------|-----------------------------|--|-------------------------------|
| Stor bldg | | Single story | 58 | Engr/shop bldg | | | Floorspace figures included a |
| Fire station | | Tower height | - 00 | angir onep diag | | | ricorapace rigures included a |
| Stor/spt bldg | | Single story | 1 | | | | |
| Support bldg | | Single story; poss animal shelter | a | Shop sec | | | |
| Stor/support bldg | | Single story | b | Engr sec | | | |
| Stor bldg | | Single story | 59 | Support bldg | | | Single story |
| Stor bldg | | Single story | 60 | Shop bldg | | | Olligie atory |
| Rotor test stand | | Single story | l a | Engr sec | | | 2 stories |
| control bldg | | | ь | Shop sec | | | Single story |
| Support bldg | | Single story | 61 | Support bldg | | | Single story |
| Support bldg | | 2 stories | ı "a | Support sec | | | Single story |
| Stor bldg | | Single story | l å | Support sec | | | Ucon |
| Stor bldg | | Single story | 62 | Support bldg | | | Single story |
| Shop bldg | | onigio otory | 63 | Shop bldg | | | Single story |
| Shop sec | | Single story | 0.0 | Shop sec | | | 2 stories; small addition |
| Shop sec | | 2 stories | a | anop sec | | | completed by |
| Stor bldg | | Single story | ь | Engr/shop sec | | | completed by |
| Support bldg | | Single story | 64 | Stor bida | | | |
| Support sec | | | 04 | | | | Single story |
| Support sec | | Single story | 65 | Stor bidg | | | Single story |
| Admin sec | | 2 stories | 66 67 | Stor/support bldg | | | Quonset type |
| Support bldg | | 2 stories | | Support bidg | | | |
| | | Single story | 68 | Shop bldg | | | |
| Support bldg Stor bldg | | Single story | 8 | Shop sec | | | Single story |
| Stor bldg Shop bldg | | Small section added in 1977 | b | Engr sec | | | 2 stories |
| | | Single story | 69 | Stor bldg | | | Single story |
| Stor/support bldg | | | 70 | Shop/support bldg | | | |
| Subassembly bldg | | | a | Shop sec | | | Single story |
| Subassembly sec | | Single story | b | Support sec | | | Single story |
| Admin/engr sec | | 3 stories | c | Support sec | | | Single story |
| Subassembly sec | | Single story | 71 | Compressor bldg | | | |
| Stor bldg | | Single story | 72 | Stor/support bldg | | | Single story |
| Stor bldg | | Single story | 73 | Shop/compressor | | | 2 stories; separately secured |
| Stor bldg | | Single story | 1 | bldg | | | |
| Shop bldg | | Small sec added by | 74 | Prob pumping station | | | Separately secured |
| Pumping station | | Single story | 75 | Assembly bldg | | | |
| Stor bldg | | Single story | a | Final assembly sec | | | Single story |
| Engr/shop bldg | | | b | Subassembly sec | | | Single story |
| Admin/engr sec | | 2 stories | c | Admin/engr sec | | | 4 stories |
| Shop sec | | | 76 | Pump control bldg | | | Single story |
| Storage bldg | | Single story | 77 | Stor bldg | | | Single story |
| Support bldg | | Single story | 78 | Stor bldg | | | Single story |
| Stor/support bldg | | Single story | a | Stor sec | | | |
| Stor sec | | Height at peak of roof | ь | Stor sec | | | |
| Support sec | | Single story | 79 | Stor bldg | | | Single story |
| Stor/support bldg | | Single story: prob warehouse | 80 | Stor bldg | | | Single story |
| Shop bldg | | Single story, firing in butt razed | 81 | Support bldg | | | Single story |
| | | for bldg construction | 82 | Final assembly bldg | | | unique etery |
| Stor bldg | | | | Admin/engr sec | | | 5 stories |
| Stor bldg | | Single story | b | Sub/final assem sec | | | Single story |
| Stor bldg | | Single story | ů | Shop sec | | | 2 stories |
| Pumping station | | Single story | ă | Shop sec | | | 2 stones |
| Stor bldg | | Single story | 83 | Shipping container | | | Single story |
| Stor bldg | | Single story | 1 | fab bldg | | | But arout |
| Lab/engr bldg | | | 84 | Support bldg | | | |
| Lab/engr sec | | Mainly 2 stories | , | Support sec | | | Single story |
| Stor sec | | Single story | l b | Support sec | | | Single story |
| Admin/engr sec | | 3 stories | 85 | Assembly/checkout | | | Bio story |
| Stor bldg | | Single story | 1 ** | blda | | | |
| Stor bldg | | Single story; height at peak | I . | Admin/engr sec | | | 2 stones |
| Stor bldg | | Single story; height at peak Single story; height at peak | b | Subassembly sec | | | Z stories Single story |
| Stor bldg | | Single story; neight at peak Single story | C C | Admin/engr sec | | | |
| Engr/shop bidg | | Omgre Blory | ď | Final assembly sec | | | 2 stories |
| Shop sec | | Single story | l ° | Checkout sec | | | Single story |
| Admin/engr sec | | 2 stories | 1 . | Engr/shop sec | | | Single story |
| Stor sec | | | 1 ' | crigit/snop sec | | | Connecting addition complet |
| 0.0, 300 | | Small 40-sq-meter sec | | Charles | | | by |
| Stor/spt bldg | | added by | 86 | Shop bldg | | | Single story |
| Stor/spt blag Stor bldg | | Single story | 87 | Stor bldg | | | Single story |
| Stor bidg Stor bidg | | Single story | 88 | Veh stor bldg | | | Single story |
| | | Single story | 89 | Support bldg | | | Single story |
| Stor/support bldg | | Single story | 90 | Support bldg | | | Single story |
| Stor/support bldg | | Single story | 91 | Shop/support bldg | | | Single story |
| Engr/shop bldg | | | 92 | Pumping station | | | Single story |
| Shop sec | | Single story | 93 | Prob weapons | | | Single story |
| Engr sec | | 3 stories | 1 | calibration | | | |
| Stor bldg | | Single story | 1 | bldg | | | |
| Stor bidg | | Quonset type | 94 | Support bldg | | | Single story |
| Stor bldg | | Quonset type | 95 | Support bldg | | | Single story |
| Stor bldg | | Quonset type | 96 | Admin/engr bldg | | | 2 stories |
| Stor bldg | | Quonset type | 97 | Security bldg | | | Single story |
| Stor bldg | | Quonset type | 1 | Total floorspace | | | |
| | | | | | | | |

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FIGURE 4. HAZE A HELICOPTER





NPIC S-7184 FIGURE 5. HIP F HELICOPTER

March 1976. Five storage buildings (items 11, 29, 38, 39, and 41), four support buildings (items 30, 59, 84, and 95), twe storage buildings (items 10, 29, 38, 39, and 41), four support buildings (items 30, 69, 84, and 95), two engineering/shop buildings (items 20 and 51), two shop/support buildings (items 69 were constructed. Also completed were two storage/support buildings (items 48 and 49), a compressor building (item 71), and a fire station (item 20. A support section (item 15b) was added to a laboratory/engineering building.

20. (TSR) The additional floor space provided by these 18 buildings and two additions increased over all floorspace by $9,\!844.7$ square meters.

21. (TSR) A moderate amount of construction took place between March 1976 and March 1979, the information cutoff date for this report. An administration/engineering building (item 96), three shop buildings (items 13, 33, and 63), six storage buildings (items 12, 14, 36, 44, 52, and 78), and four storage/support buildings (items 3, 5, 50, and 66) were constructed. Also completed were three support buildings (items 16, 17, and 61a), a vehicle storage building (item 88), and a probable weapons calibration building (item 93). In addition, several buildings were enlarged. An administration section (item 15c) was added to a support building, an administration/engineering section (item 40c) was added to a laboratory/engineering building, and an administration/engineering section (item 85c) and a final assembly section (85d) were added to an assembly/checkout building. A support section (item 61b) to a support building was still under construction as of

(TSR) A probable electronics calibration facility and two additional hardstands were completed in the heliport and parking area (Figure 3).

 $23.\;$ (TSR) The construction during this period added 15,720.1 square meters of floorspace to the facility and a total of 19 new buildings.

Production Activity

HOUND

24. (TSR) Helicopters have been produced at the Kazan Airframe Plant B-387 since late 1952 when initial production was begun on the Mi-4 (HOUND), a single-rotor, general-purpose helicopter powered by the ASh-82V engine. There are three production variants of the HOUND: the Mi-4 military version, the Mi-4 military version, and the Mi-4S agricultural version. Additionally, all versions can be fitted for amphibious operations.

25. HOUND production at Kazan was probably limited to prototype and test models during most of 1952 and 1953. In 1954, production at Kazan began to increase from one a month to nine by the end of the year, with a cumulative total production of 39 helicopters. By the end of 1955, as many as 180 may have been produced; however, attache sightlings of the plant indicated that only five to six aircraft were observed at any given time. By the end of 1956, production at Kazan increased to 25 aircraft per month and in 1957 increased to a peak of 30 per month.

26. From 1986 through 1964, production remained fairly stable at 26 to 30 aircraft per month. Production at Kazan declined rapidly between 1985 and 1989, when it ceased completely because of the emergence and subsequent production of the newer Mi-8 (HIP C). A total of approximately 3,300 to 3,500 HOUND helicopters were produced before production ceased.

27. Several models and variants of the HIP helicopter are presently being produced at Kazan—HIP C, HAZE A, and HIP E/F. HIP A, the prototype Mi-8, was a single turboshaft-powered helicopter with a four-blade rotor which never went into series production. HIP B was a twin-engine craft with a four-blade rotor. Only a few HIP B were produced and these were probably converted to HIP C helicopters. The HIP C, which became the primary series production model, is a twin-turbine-powered helicopter with a five-bladed rotor. It utilizes two TV2-117A Isotov turboshaft engines mounted above the cabin. The HIP C is produced in three basic variations: a military model (Mi-8P), a passenger model (Mi-8P), and a deluxe model (Mi-8PS).

(TSR) A moderate amount of construction activity took place from January 1973 to

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28. (TSR) The Mi-14 (HAZE A) is the amphibious version of the HIP which has a redesigned lower fuselage resembling a boat hull and sponsons protruding outward on the aft part of the fuselage (Figure 4). The HAZE A also has quadricycle retractable landing gear and the more powerful TV3-117 engine. The HIP E and F are variants of the HIP helicopter which are distinguishable by the addition of latticework ordnance racks mounted midfuselage and which resemble wings when canvas covered (Figures 5 and 6). The E model is configured with rails to carry four SWATTER ATGMs (antitank guided missiles) and the F model to carry six SAGGER ATGMs.

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29. HIP C production at Kazan is estimated to have begun in 1962. Cumulative production between 1963 and 1966 has been estimated to have been 40 (15 in 1966);⁵ however, analysis of imagery of December 1966 revealed that 37 HIP helicopters were in the plant area. This relatively large number would indicate either that production was somewhat greater than estimated in 1966 or that all but three of the HIP produced during the four-year period were still at the plant.

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Table 2
Estimated Annual Production of HIP/HAZE Helicopters at Kazan B - 387³. ⁵

This table in its entirety is classified TOP SECRET

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| Year | Monthly Production | Annual Production |
|------|-----------------------|----------------------|
| 1967 | 3 | 35 |
| 1968 | 10 | 120 |
| 1969 | 15 | 190 |
| 1970 | 28 | 340 |
| 1971 | 46 | 560 |
| 1972 | 48 | 580 |
| 1973 | 65 | 780 |
| 1974 | 65 | 780 |
| 1975 | 83 | 1,000 |
| 1976 | 83 | 1,000 |
| 1977 | 35 | 430 |
| 1978 | 27 | 324 |
| | Total | 6,139 |

Table 3
Average Number of HIP / HAZE Helicopters
Observed on Imagery of Kazan B - 387

This table in its entirety is classified TOP SECRET RUFF

| Year | Average Number Observed |
|------|----------------------------------|
| 1967 | 15 (3 coverages) |
| 1968 | 16 (2 coverages) |
| 1969 | (No complete coverage available) |
| 1970 | 35 (3 coverages) |
| 1971 | 65 (1 coverage) |
| 1972 | 50 (4 coverages) |
| 1973 | 41 (9 coverages) |
| 1974 | 47 (2 coverages) |
| 1975 | 34 (2 coverages) |
| 1976 | 44 (4 coverages) |
| 1977 | 11 (3 coverages) |
| 1978 | 34 (12 coverages) |

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Security

35. (TSR) The entire installation is secured on all sides by double fences or a fence and a wall (Figure 2). In addition, the plant and MIL OKB research and development area are separately secured (Figure 3). There are two vehicle/pedestrian entrances and one rail entrance into the plant area on its southern perimeter and a single vehicle/pedestrian entrance to MIL OKB research area on its southern perimeter. Access to the heliport and parking areas is gained through one of three pedestrian/vehicle entrances on the northeastern perimeter of the plant.

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| (TSR) All available KEYHOLE ima | | paration of this repo | ort. | 25X1 |
| Small-Format Imagery | | | | |
| Figure No | Agency | Accession No | Classification | |
| 4 5 | DIA DIA | 5 316 0261 75 1 215 1039 78 | SECRET CONFIDENTIAL | 25X1 |
| MAPS OR CHARTS | | | | |
| DMAAC. US Air Target Chart, Ser | ies 200, Sheet | 0165-1, scale 1:200,6 | 000 (UNCLASSIFIED) | |
| DOCUMENTS | | | | |
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| 2. CIA. MCB No 64-19, Production 74 (SECRET) | of MI-4 (HO | UND) Helicopters at | Plant No 387, Kazan, USSR, 1954-62, 7 | May |
| 3. DIA. DDB-1923-2A-78 SAO, Fo | oreign Aircraf | t Production, Com | munist World, Dec 78 (TOP SECRET | 25X1 25X1 |
| | on of the TV2 | | the Mi-8 Helicopter at Airframe Plant gine at Aircraft Engine Plant 19 Perm, 1 | 1965- |
| 1974, Nov 75 (TOP SECRET | | | | 25X1 |
| 5. DOD/CIA/DIA. MCB Kazan, USSR, 1961-1977 (C), De | ec 77 (TOP SI | | MI-8 (HIP) Helicopter at Airframe Plant | 387, 25X1 25X1 |
| 6. DIR/NSA. K/00/5991-75, <i>Develop</i> SECRET | pment of Prot | totypes for the MI-1 | 4 (HAZE) Helicopter, 061354A, Nov 75 (| тор 25X1 |
| | l FSTCC We | ekly Wire TK Supp | lement 79-23, Mar 79 (TOP SECRET | 25X1 |
| | | | | 25 X 1 |
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| DIA. RDA-11/0054 | 1/71, Kazan A | irframe Plant B-387 | Apr 71 (TOP SECRET | 25X1 |
| NPIC. RCA-09/00 | 13/76, Kazan | Airframe Plant B- | 387, Oct 75 (TOP SECRET | 25X1 ₁ |
| | | | | 25 X 1 |
| Jane's All the World's Aircraft, 77 | —78 ed (UNC | CLASSIFIED) | | |
| REQUIREMENT | | | | |
| COMIREX J02 | | | | |
| Project 290048DJ | | | | |
| (S) Comments and queries regarding Pact Forces Division, Imagery Exploitate | | | may be directed to Wa | 25X1 25X1 |

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